



Mr. Jean Claude Brocheton
Plant Manager
National Cement Company
National Cement Company of Alabama, Inc.
3551 Hampshire Drive
Mountain Brook, AL 35223

Dear Mr. Brocheton:

In accordance with Section 104(e) of the Federal Mine Safety and Health Act of 1977 (Mine Act) and 30 CFR Part 104, the Mine Safety and Health Administration (MSHA) has conducted a pattern of violation (POV) screening of compliance records for the 12 months ending August 31, 2010 and of accident and employment records for the 12 months ending June 30, 2010, for the National Cement Company Mine, MSHA ID No. 01-00027. A POV screening is used to determine if Section 104(e) is applicable to a particular mine. If implemented, Section 104(e) requires all subsequent violations designated as Significant and Substantial (S&S) be issued as closure orders with all persons withdrawn from the affected area except those necessary to correct the violation. An operator can be removed from Section 104(e) sanctions only after an inspection of the entire mine results in no significant and substantial violations.

This letter is your notification that a potential pattern of violations exists at the National Cement Company Mine. This notification is based upon the initial screening and pattern criteria review, which were conducted in accordance with 30 C.F.R. §§ 104.2 and 104.3. A *Screening Criteria Results* report is enclosed. This report details the methodology used for the initial screening and pattern criteria review and summarizes your mine's performance relative to the criteria.

Prior to MSHA implementing Section 104(e) sanctions at the National Cement Company Mine, you are provided the opportunity, not to exceed 20 days from the date of this notification, to take any or all of the following steps:

Review all documents upon which the pattern of violations evaluation is based and provide additional mitigating information.

Submit a written request for a conference with me (I shall hold any conference within 10 days of a request).

Provide a written plan to me indicating that you will institute a corrective action program to avoid repeated significant and substantial violations at

the operation. Guidance on what constitutes an appropriate corrective action program is contained in the enclosed document entitled *Pattern of Violations Procedures Summary*.

Please note that 30 C.F.R. § 104.4(d) requires that you post a copy of this letter on the mine bulletin board until you are notified of MSHA's final determination with respect to your status pursuant to Section 104(e) of the Mine Act.

National Cement Company Mine was issued 25.45 S&S violations per 100 inspection hours during the 12-month review period. If the National Cement Company Mine implements an appropriate corrective action program, the mine must maintain an S&S rate of 12.72 or lower during the evaluation period (i.e., a 50 percent reduction from the 12-month review period). If a corrective action program is not implemented, the mine must maintain an S&S rate of 7.63 or lower during the evaluation period (i.e., a 70 percent reduction from the 12-month review period). Therefore, I encourage you to implement a corrective action program as soon as practicable. An explanation of these rates, as well as guidelines for an appropriate corrective action program, are contained in the enclosed document entitled *Pattern of Violations Procedures Summary*. Absent mitigating circumstances, the National Cement Company Mine must meet one of these goals to avoid being issued a pattern of violations notice during this POV review cycle.¹

Whether or not you implement a corrective action program, MSHA will conduct a complete inspection of the National Cement Company Mine. This inspection may start as soon as December 9, 2010. I will analyze the results of this complete inspection and other on-site enforcement activities conducted during the corrective action period to evaluate whether the National Cement Company Mine has effectively controlled the occurrence of S&S violations during the review period.

If you implement a corrective action program which does not achieve a rate of S&S violations at or below the applicable levels set forth in the paragraph above, pursuant to 30 C.F.R. section 104.5(b), I will submit an evaluation report to the Administrator for Metal and Nonmetal Mine Safety and Health within 120 days from the date of this notification. If you choose not to implement a program to reduce S&S violations, I will submit the report of the evaluation to the Administrator within 60 days from the date of this notification.

¹ However, all mines will be considered for potential pattern of violation notices during the next and subsequent review cycles. MSHA is required to conduct evaluations at least annually but can conduct the evaluations more frequently.

In both cases, a copy of the report of evaluation will be provided to you and the representative of the miners 10 days before the report is sent to the Administrator. Both you and the miner's representative will have 10 days from the receipt of the report to submit written comments to the Administrator.

Within 30 days of receipt of my report to the Administrator, the Administrator will issue a decision as to whether the National Cement Company Mine is to be issued a Notice of a Pattern of Violations. A copy of the decision will be provided to you and the representative of the miners.

If the Administrator decides to issue a Notice of Pattern of Violations, I will issue the Notice of Pattern of Violations to you. A copy of the notice will also be provided to the representative of miners.

Following issuance of a Notice of Pattern of Violations, I will initiate appropriate inspection activities to ensure that the National Cement Company Mine is inspected in its entirety during the following 90-day time frame and each succeeding inspection cycle until the Pattern of Violation order is terminated.

If upon any inspection after the issuance of the Pattern of Violations Notice an authorized representative finds any violation of a mandatory health or safety standard which could significantly and substantially contribute to the cause and effect of a safety or health hazard, the inspector shall issue an order requiring the withdrawal of all persons in the area affected by the violation except those persons listed in 104(c) of the Mine Act. All persons, except as listed in 104(c) of the Mine Act, shall also be prohibited from entering that area until the inspector determines that such violation has been abated.

Termination of a Pattern of Violations notice shall occur when an inspection of the entire mine results in no significant and substantial violations or no withdrawal order is issued by MSHA in accordance with section 104(e)(1) of the Act within 90 days of the issuance of the pattern letter.

You may request an inspection of the entire mine or portions of the mine at any time. No advance notice of the inspection shall be provided and MSHA will determine the scope of each inspection. Partial inspections that cumulatively cover the entire operation within the 90-day period will constitute an inspection of the entire operation for the purposes of termination of a Pattern of Violations Notice.

Please contact me at (205) 290-7294 if you have any questions regarding this matter. Additional mitigating information, requests for a conference and/or a written plan to institute a corrective action program should be sent to me at: 135 Gemini Circle Suite 212 Birmingham, al. 35209

Sincerely,

Sam Pierce for.

Michael A. Davis,

MSHA SE District Manager

Enclosures

Screening Criteria Results for Pattern of Violations

The following screening criteria are used to perform the initial screening required under 30 CFR §104.2 and 30 CFR §104.3. If the mine meets either Initial Criteria 1 or Initial Criteria 2, the mine will be considered for a PPOV if the Final Order Criteria is also met.

Overall Results <div style="font-size: 1.5em; font-weight: bold; color: red; text-align: center;">PPOV</div>
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Does the mine meet Initial Criteria 1 (30 CFR §104.2) ? - **YES**
 Does the mine meet Initial Criteria 2 (30 CFR §104.2) ? - **NO**
 Does the mine meet Final Order Criteria (30 CFR §104.3) ? - **YES**

Southeastern District Birmingham AL Field Office

Mine ID: 01-00027
Mine Status: Active (on screening date)
Mine Name: NATIONAL CEMENT COMPANY
Mine Type: Facility M/NM
Controller: Vicat S A
Operator: National Cement Co., of AL., Inc.

Query Run Date
Oct-18-2010

12 Month Date Ranges Used
Part 50 Data
Four quarters ending June 30, 2010
Enforcement Data
Start Date: Sep-01-2009
End Date: Aug-31-2010

Criteria	Criteria Description		Does the Mine Meet the Criteria?
Initial Criteria 1	1 At least 50 citations/orders for significant and substantial (S&S) violations issued in the most recent 12 months.	57 YES	YES This mine meets all four Initial Criteria 1
	2 A rate of eight or more S&S citations/orders issued per 100 inspection hours during the most recent 12 months, or <i>57 S&S C/O's were issued during 224 inspection hours.</i> The degree of negligence for at least 25 percent of the S&S citations/orders issued during the most recent 12 months is "high" or "reckless disregard." <i>34 of the 57 S&S C/O's issued were either high or reckless disregard.</i>	25.45 YES 59.6% YES	
	3 At least 0.5 elevated citations and orders [under section 104(b); 104(d); 104(g); or 107(a) of the Mine Act] issued per 100 inspection hours during the most recent 12 months. <i>4 elevated C/O's were issued during 224 inspection hours.</i>	1.79 YES	
	4 The Injury Severity Measure (SM) for the mine is greater than the overall Industry SM for all mines in the same mine type and classification over the most recent 12 months. <i>The mines SM of 285.2 is more than the industry SM of 194.9.</i>	285.2 YES	
Initial Criteria 2	1 At least 100 S&S citations/orders issued in the most recent 12 months. <i>57 S&S C/O's were issued.</i>	57 NO	NO This mine does not meet both Initial Criteria 2
	2 At least 40 elevated citations and orders [under section 104(b); 104(d); 104(g); or 107(a) of the Mine Act] issued during the most recent 12 months. <i>4 elevated C/O's were issued.</i>	4 NO	
Final Order Criteria	1 At least 5 S&S citations/orders of the same standard that became final orders of the commission during the most recent 12 months, or <i>8 C/O's of standard 56.14107(a) became final orders.</i>	8 YES	YES This mine meets at least one of the Final Order Criteria
	2 At least 2 S&S unwarrantable failure citations/orders [104(d)] became final orders of the commission during the most recent 12 months. <i>3 unwarrantable failure C/O's became final orders.</i>	3 YES	

Note: This mine has not been identified for a PPOV review before.

MSHA Mine ID: 01-00027

Mine: NATIONAL CEMENT COMPANY

Operator: National Cement Co., of AL., Inc.

Controller: Vicat S A

Mine Status: Active

Mine Status Date: 11/26/1975

Month	Inspector Hours Worked	Calendar Days AR(s) at Mine	Citations and Orders Issued During the 12 Month Review Period							Cumulative		
			Non S&S	S&S	Elevated				S&S C/O's	per 100 Inspection Hours		
					104 (b)	104 (d)	104 (g)	107 (a)		Total	S&S C/O's	Elevated C/O's
Dec 2009	19.00	4	9	0	0	0	0	0	0	0.0%	0.00	0.00
Jan 2010												
Feb 2010												
Mar 2010	150.50	13	32	37	0	3	0	1	4	47.4%	21.83	2.36
Apr 2010	5.00	1	0	0	0	0	0	0	0	47.4%	21.20	2.29
May 2010												
Jun 2010												
Jul 2010												
Aug 2010	49.50	3	26	20	0	0	0	0	0	46.0%	25.45	1.79
Sep 2010												
Oct 2010												
Nov 2010												
Totals	224.00	21	67	57	0	3	0	1	4			

Inspection hours are from the inspectors Weekly Activity in IPAL.

- (1) The inspection time is the sum of the Site Inspection Time.
- (2) Supervisor and Trainee times are not included.
- (4) The following event hours are included in the analysis:

E01	E02	E03	E04
E05	E06	E07	E08
E15	E16	E17	E18
E19	E20	E21	E22
E23	E24	E25	E27
E28	E33		

MSHA Mine ID: 01-00027

Mine: NATIONAL CEMENT COMPANY

Operator: National Cement Co., of AL., Inc.

Controller: Vicat S A

Mine Status: Active

Mine Status Date: November 26, 1975

Percent S&S: 46.0%

Percent Elevated: 3.2%

Percent Neg>Mod: 27.4%

Cumulative During Review Period

Issuance	Citation No.	Date/Time Issued	30 CFR	Type Action	Type	S&S	Likelihood	Injury/Illness	Persons Affected	Negligence	Same Standard Cited Count	S&S Count	Elevated Count	S&S Neg >Mod Count
1	6508389	12/22/09 - 12:55	50.20(a)	104(a)	C	N	N	N	0	M	1			
2	6508390	12/22/09 - 14:25	50.20(a)	104(a)	C	N	N	N	0	M	2			
3	6508391	12/23/09 - 11:50	50.20(a)	104(a)	C	N	N	N	0	M	3			
4	6508392	12/23/09 - 13:35	50.20(a)	104(a)	C	N	N	N	0	M	4			
5	6508393	12/23/09 - 14:50	50.20(a)	104(a)	C	N	N	N	0	M	5			
6	6508394	12/23/09 - 15:30	50.20(a)	104(a)	C	N	N	N	0	M	6			
7	6508395	12/28/09 - 09:30	50.20(a)	104(a)	C	N	N	N	0	M	7			
8	6508396	12/28/09 - 10:30	50.20(a)	104(a)	C	N	N	N	0	M	8			
9	6508397	12/28/09 - 11:30	50.20(a)	104(a)	C	N	N	N	0	M	9			
10	6595540	03/01/10 - 13:15	56.14107(a)	104(a)	C	N	U	P	1	H	1			
11	6599730	03/02/10 - 08:10	56.12006	104(a)	C	N	U	L	1	M	1			
12	6595541	03/02/10 - 08:20	56.11001	104(a)	C	Y	R	P	1	H	1	1		1
13	6595542	03/02/10 - 08:30	56.20003(a)	104(a)	C	Y	R	P	1	H	1	2		2
14	6595543	03/02/10 - 08:45	56.20003(a)	104(a)	C	Y	R	P	1	H	2	3		3
15	6599732	03/02/10 - 09:10	56.14130(g)	104(a)	C	Y	R	F	1	H	1	4		4
16	6595544	03/02/10 - 09:15	56.14112(a)(1)	104(a)	C	Y	R	P	1	M	1	5		
17	6599733	03/02/10 - 09:15	56.14100(a)	104(a)	C	N	U	F	1	M	1			
18	6599734	03/02/10 - 09:30	56.14132(a)	104(d)(1)	C	Y	R	F	1	H	1	6	1	5
19	6599731	03/02/10 - 10:00	56.12006	104(a)	C	N	U	L	1	M	2			
20	6599735	03/02/10 - 10:05	56.14107(a)	104(a)	C	Y	R	P	1	H	2	7		6
21	6595545	03/02/10 - 10:20	56.14107(a)	104(a)	C	N	U	P	1	H	3			
22	6599736	03/02/10 - 10:20	56.11001	104(a)	C	Y	R	L	1	H	2	8		7
23	6599737	03/02/10 - 10:25	56.14107(a)	104(a)	C	Y	R	P	1	H	4	9		8
24	6599738	03/02/10 - 10:50	56.14107(a)	104(a)	C	N	U	P	1	H	5			
25	6599739	03/02/10 - 10:58		107(a)	O								2	
26	6599740	03/02/10 - 10:58	56.15005	104(a)	C	Y	H	F	1	H	1	10		9
27	6595546	03/03/10 - 07:05	56.5002	104(a)	C	N	U	P	1	M	1			
28	6595547	03/03/10 - 08:10	56.11001	104(a)	C	N	U	L	1	H	3			
29	6599741	03/03/10 - 08:10	56.11002	104(a)	C	Y	R	F	1	M	1	11		
30	6599742	03/03/10 - 08:15	56.14107(a)	104(a)	C	Y	R	P	1	H	6	12		10
31	6599743	03/03/10 - 08:50	56.14107(a)	104(a)	C	N	U	P	1	H	7			
32	6599744	03/03/10 - 09:03	56.14107(a)	104(d)(1)	O	Y	R	P	1	H	8	13	3	11
33	6599745	03/03/10 - 09:20	56.12025	104(a)	C	N	U	L	1	M	1			
34	6595548	03/03/10 - 09:50	56.12032	104(a)	C	N	U	F	1	M	1			
35	6595549	03/03/10 - 10:00	56.12006	104(a)	C	N	U	F	1	M	3			
36	6599746	03/03/10 - 10:05	56.14107(a)	104(a)	C	N	U	P	1	H	9			
37	6595550	03/03/10 - 10:10	56.11012	104(d)(1)	O	Y	R	P	1	H	1	14	4	12
38	6599747	03/03/10 - 10:45	56.11002	104(a)	C	Y	R	L	1	M	2	15		

MSHA Mine ID: 01-00027

Percent S&S: 46.0%

Mine: NATIONAL CEMENT COMPANY

Percent Elevated: 3.2%

Operator: National Cement Co., of AL., Inc.

Percent Neg>Mod: 27.4%

Controller: Vicat S A

Mine Status: Active

Mine Status Date: November 26, 1975

Cumulative During Review Period

Issuance	Citation No.	Date/Time Issued	30 CFR	Type Action	Type	S&S	Likelihood	Injury/Illness	Persons Affected	Negligence	Cumulative During Review Period			
											Same Standard Cited Count	S&S Count	Elevated Count	S&S Neg >Mod Count
39	6599748	03/03/10 - 11:00	56.11001	104(a)	C	Y	R	L	1	H	4	16		13
40	6599749	03/03/10 - 11:20	56.12006	104(a)	C	N	U	L	1	M	4			
41	6599750	03/07/10 - 09:05	56.14107(a)	104(a)	C	N	U	L	1	H	10			
42	6599751	03/07/10 - 09:50	56.11012	104(a)	C	N	U	F	1	M	2			
43	6599752	03/07/10 - 10:20	56.4011	104(a)	C	Y	R	L	1	M	1	17		
44	6599753	03/07/10 - 10:45	56.11002	104(a)	C	Y	R	L	1	M	3	18		
45	6599754	03/07/10 - 11:20	56.11002	104(a)	C	Y	R	F	1	M	4	19		
46	6595551	03/08/10 - 06:50	56.14107(a)	104(a)	C	Y	R	P	1	H	11	20		14
47	6595552	03/08/10 - 07:20	56.9300(a)	104(a)	C	Y	R	P	1	M	1	21		
48	6595553	03/08/10 - 07:50	56.14107(a)	104(a)	C	Y	R	P	1	H	12	22		15
49	6595555	03/08/10 - 07:55	56.14107(a)	104(a)	C	Y	R	P	1	H	13	23		16
50	6599755	03/08/10 - 08:45	56.12006	104(a)	C	N	U	L	1	M	5			
51	6599756	03/08/10 - 08:55	56.12001	104(a)	C	N	U	L	1	M	1			
52	6595556	03/08/10 - 09:00	56.9315	104(a)	C	N	U	P	1	M	1			
53	6599757	03/08/10 - 09:20	56.11002	104(a)	C	Y	R	L	1	M	5	24		
54	6595557	03/08/10 - 09:25	56.14107(a)	104(a)	C	Y	R	P	1	H	14	25		17
55	6599758	03/08/10 - 10:00	56.9315	104(a)	C	Y	R	L	1	H	2	26		18
56	6595554	03/08/10 - 10:05	56.14107(a)	104(a)	C	Y	R	P	1	H	15	27		19
57	6595558	03/08/10 - 10:20	56.14107(a)	104(a)	C	Y	R	P	1	H	16	28		20
58	6599759	03/08/10 - 10:20	56.12008	104(a)	C	Y	R	F	1	H	1	29		21
59	6599760	03/08/10 - 10:25	56.20003(a)	104(a)	C	Y	R	L	1	H	3	30		22
60	6599761	03/08/10 - 10:27	56.12013	104(a)	C	Y	R	F	1	M	1	31		
61	6599762	03/08/10 - 10:32	56.14100(b)	104(a)	C	Y	R	L	1	M	1	32		
62	6599763	03/08/10 - 11:05	56.13021	104(a)	C	N	U	L	1	M	1			
63	6599764	03/09/10 - 08:05	56.12006	104(a)	C	N	U	L	1	H	6			
64	6599766	03/09/10 - 08:15	56.12001	104(a)	C	N	U	F	1	M	2			
65	6595559	03/09/10 - 08:30	56.12006	104(a)	C	N	U	F	1	H	7			
66	6599768	03/09/10 - 09:05	56.4104(b)	104(a)	C	N	U	L	1	M	1			
67	6595560	03/09/10 - 09:15	56.12006	104(a)	C	N	U	F	1	H	8			
68	6599767	03/09/10 - 09:15	56.12001	104(a)	C	N	U	F	1	M	3			
69	6599765	03/09/10 - 11:00	56.12006	104(a)	C	N	U	L	1	H	9			
70	6599769	03/09/10 - 11:50	56.9300(a)	104(a)	C	N	U	F	1	M	2			
71	6599770	03/09/10 - 12:00	47.41(a)	104(a)	C	Y	R	F	1	M	1	33		
72	6599771	03/10/10 - 09:00	56.16012	104(a)	C	Y	R	F	1	M	1	34		
73	6599772	03/10/10 - 10:20	56.16003	104(a)	C	Y	R	F	1	H	1	35		23
74	6595562	03/15/10 - 11:10	56.4603(b)	104(a)	C	N	U	P	1	M	1			
75	6599773	03/15/10 - 14:10	56.14100(b)	104(a)	C	N	U	L	1	M	2			
76	6595563	03/16/10 - 07:40	56.14132(a)	104(a)	C	N	U	P	1	M	2			

MSHA Mine ID: 01-00027

Mine: NATIONAL CEMENT COMPANY

Operator: National Cement Co., of AL., Inc.

Controller: Vicat S A

Mine Status: Active

Mine Status Date: November 26, 1975

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Percent Elevated: 3.2%

Percent Neg>Mod: 27.4%

Cumulative During Review Period

Issuance	Citation No.	Date/Time Issued	30 CFR	Type Action	Type	S&S	Likelihood	Injury/Illness	Persons Affected	Negligence	Same Standard Cited Count	S&S Count	Elevated Count	S&S Neg >Mod Count
77	6595564	03/16/10 - 08:45	56.14130(a)(4)	104(a)	C	Y	R	F	1	H	1	36		24
78	6599774	03/16/10 - 11:40	56.12008	104(a)	C	N	U	F	1	H	2			
79	6599775	03/17/10 - 12:00	56.12028	104(a)	C	Y	R	F	1	H	1	37		25
80	8543704	08/29/10 - 10:25	56.12018	104(a)	C	N	U	F	1	M	1			
81	8543705	08/29/10 - 10:40	56.12006	104(a)	C	N	U	L	1	M	10			
82	8543451	08/29/10 - 10:45	56.12032	104(a)	C	N	U	F	1	M	2			
83	8543452	08/29/10 - 11:00	46.11(a)	104(a)	C	N	U	L	1	M	1			
84	8543706	08/29/10 - 11:00	56.12032	104(a)	C	N	U	L	1	M	3			
85	8543707	08/29/10 - 11:20	56.11027	104(a)	C	Y	R	L	1	M	1	38		
86	8543708	08/29/10 - 11:30	56.11002	104(a)	C	Y	R	F	1	H	6	39		26
87	8543709	08/29/10 - 11:35	56.11027	104(a)	C	Y	R	L	1	M	2	40		
88	8543710	08/29/10 - 11:45	56.12008	104(a)	C	N	U	L	1	M	3			
89	8543454	08/29/10 - 12:30	56.12006	104(a)	C	N	U	F	1	H	11			
90	8543455	08/29/10 - 12:45	56.12018	104(a)	C	N	U	L	1	M	2			
91	8543711	08/29/10 - 13:00	56.12017	104(a)	C	Y	R	L	1	H	1	41		27
92	8543712	08/29/10 - 13:20	56.12006	104(a)	C	N	U	L	1	H	12			
93	8543713	08/30/10 - 07:10	56.12008	104(a)	C	N	U	F	1	M	4			
94	8543714	08/30/10 - 08:00	56.11002	104(a)	C	N	U	L	1	M	7			
95	8543715	08/30/10 - 08:30	56.11001	104(a)	C	Y	R	L	1	M	5	42		
96	8543716	08/30/10 - 08:40	56.11027	104(a)	C	Y	R	F	1	M	3	43		
97	8543461	08/30/10 - 09:20	56.12032	104(a)	C	Y	R	F	1	M	4	44		
98	8543717	08/30/10 - 09:50	56.14107(a)	104(a)	C	N	U	L	1	H	17			
99	8543718	08/30/10 - 10:15	56.20003(b)	104(a)	C	N	U	F	1	M	1			
100	8543719	08/30/10 - 10:55	56.12006	104(a)	C	N	U	L	1	H	13			
101	8543462	08/30/10 - 11:30	56.14132(a)	104(a)	C	N	U	L	1	M	3			
102	8543463	08/30/10 - 11:50	56.15001	104(a)	C	N	U	L	1	M	1			
103	8543720	08/30/10 - 12:05	56.4011	104(a)	C	Y	R	F	1	M	2	45		
104	8543464	08/30/10 - 12:15	56.14112(b)	104(a)	C	N	U	P	1	M	1			
105	8543721	08/30/10 - 12:20	56.12032	104(a)	C	Y	R	F	1	M	5	46		
106	8543722	08/30/10 - 12:40	56.13021	104(a)	C	N	U	L	1	M	2			
107	8543723	08/30/10 - 12:50	56.12008	104(a)	C	N	U	F	1	M	5			
108	8543724	08/30/10 - 13:05	56.11002	104(a)	C	Y	R	F	1	H	8	47		28
109	8543725	08/31/10 - 07:05	56.20003(a)	104(a)	C	Y	R	L	1	M	4	48		
110	8543726	08/31/10 - 07:10	56.11002	104(a)	C	Y	R	F	1	H	9	49		29
111	8543465	08/31/10 - 07:30	56.11001	104(a)	C	Y	R	L	1	M	6	50		
112	8543466	08/31/10 - 07:45	56.12006	104(a)	C	N	U	F	1	H	14			
113	8543467	08/31/10 - 07:50	56.12032	104(a)	C	N	U	F	1	M	6			
114	8543468	08/31/10 - 08:00	56.14112(b)	104(a)	C	Y	R	P	1	M	2	51		

MSHA Mine ID: 01-00027
 Mine: NATIONAL CEMENT COMPANY
 Operator: National Cement Co., of AL., Inc.
 Controller: Vicat S A
 Mine Status: Active
 Mine Status Date: November 26, 1975

Percent S&S: 46.0%
 Percent Elevated: 3.2%
 Percent Neg>Mod: 27.4%

Issuance	Citation No.	Date/Time Issued	30 CFR	Type Action	Type	S&S	Likelihood	Injury/Illness	Persons Affected	Negligence	Cumulative During Review Period			
											Same Standard Cited Count	S&S Count	Elevated Count	S&S Neg >Mod Count
115	8543727	08/31/10 - 08:00	56.14107(a)	104(a)	C	Y	R	P	1	H	18	52		30
116	8543728	08/31/10 - 08:15	56.4101	104(a)	C	N	U	L	1	M	1			
117	8543729	08/31/10 - 09:00	56.12004	104(a)	C	N	U	F	1	M	1			
118	8543730	08/31/10 - 09:05	56.12004	104(a)	C	N	U	F	1	M	2			
119	8543470	08/31/10 - 09:40	56.12006	104(a)	C	N	U	F	1	H	15			
120	8543731	08/31/10 - 10:10	56.4101	104(a)	C	N	U	L	1	M	2			
121	8543471	08/31/10 - 10:15	56.14101(a)(3)	104(a)	C	Y	R	F	1	H	1	53		31
122	8543472	08/31/10 - 11:00	56.14100(b)	104(a)	C	Y	R	F	1	M	3	54		
123	8543732	08/31/10 - 11:05	56.14107(a)	104(a)	C	Y	R	P	1	H	19	55		32
124	8543733	08/31/10 - 11:10	56.14107(a)	104(a)	C	Y	R	L	1	H	20	56		33
125	8543734	08/31/10 - 11:35	56.11002	104(a)	C	Y	R	L	1	H	10	57		34

Type of Issuance

- C Citation
- O Order

Significant and Substantial

- N No
- Y Yes

Likelihood

- N No Likelihood
- U Unlikely
- R Reasonably Likely
- H Highly Likely
- O Occurred

Injury or Illness could reasonably be expected to be

- N No Lost Workdays
- L Lost Workdays or Restricted Duty
- P Permanently Disabling
- F Fatal

Negligence

- N None
- L Low
- M Moderate
- H High
- R Reckless Disregard

These Type Actions are Elevated issues

- 104(b) - Failure to abate (1)
- 104(d)(1) and 104(d)(2) - Unwarrantable
- 104(g)(1) - Training
- 107(a) - Imminent Danger (1)

These Type Actions are not Included in determining Percent S&S

- 103(j) and 103(k) - Rescue and Recovery
- 104(b) - Failure to abate
- 107(a) - Imminent Danger
- 314(b) - Safeguards